



SIKAFOOTWEAR

COLLECTION 2019/2020

SAFETY AND WORK FOOTWEAR

SIKA / BRYNJE

How to use the catalogue

Product information

For each product, a description is given regarding certifications, symbols and facts about the product's special characteristics, outsole, upper, lining, inlay sole and industry.

Guide to certifications and symbols

All certifications and symbols are explained on the flap on page 2. Fold out the flap when you page through the catalogue, so that this information is close at hand.

Which shoe for which industry?

Footwear should fit your feet as well as the work you perform! For each product, you can always see which industries the footwear is especially suitable for.

Find a product using the item number

At the back of the catalogue there is an index in numerical order. This is a quick and easy way to find the product you are looking for.



OPEN HERE



ABOUT SIKA FOOTWEAR

Footwear made for work

Work footwear is a matter of trust! User safety and working ability is directly dependent on our ability to deliver. And with almost 150 years' experience, you can sleep soundly at night knowing that you have the leading professionals in the industry on the case.



At Sika Footwear we develop, manufacture and supply footwear for working people. From the nurse with the 12-hour shift to the contractor who builds roads and bridges. The needs vary, but the same requirement applies to all of them: The footwear must fit both the feet and the job that needs to be done!



Sika Footwear is a Danish company which took its first steps back in 1870. Not that longevity is synonymous with quality, but it is difficult to argue against nearly 150 years of insight and refinement. Today we use the knowledge to develop our own products from scratch, as well as selecting and marketing the very best brands on the market.

Yes, we know a lot about footwear at Sika Footwear. But for us it's just as important to listen to those who actually wear the shoes in everyday life. For that reason, we develop our own products in close cooperation with the users, because ultimately, it's their opinion that counts. So, whether it means an extra slip resistant sole or even better comfort, we'll go the extra mile. Common ground creates the best results.

In other words, choosing Sika Footwear gives you the whole package and also guarantees service that goes beyond the usual expectations. Fast and safe delivery, competent consulting and promotional marketing support are just a few of the benefits that put you one step ahead and ensure satisfied customers and employees!

A woman wearing a white lab coat and a white hairnet is smiling and looking slightly to her right. The background is a blurred laboratory or industrial setting. The entire image has a dark green overlay.

THE RIGHT CHOICE

**Good advice
when choosing
work footwear**

1

CHOOSE THE CORRECT WORK FOOTWEAR **FOR THE JOB!**

- » Use footwear with a toe cap, if your work requires it
 - » Use footwear with a protective midsole, if your work requires it
 - » Use footwear that provides extra protection against e.g. wear, heat, cold, damp and/or static electricity, if your work requires it.
- For protection against the following:



WEAR CAUSED BY KNEELING

Choose footwear with extra toe reinforcement of the upper (ProNose).



HEAT:

Choose footwear that is HI



or HRO approved



COLD:

Choose footwear that is CI approved and/or has winter lining.



MOISTURE:

Choose footwear with waterproof membrane.



STATIC ELECTRICITY:

Choose footwear that is ESD approved.

2

MINIMISE THE RISK OF TWIST INJURIES, SPRAINS AND FRACTURES **AROUND THE ANKLE**

- » Use footwear that provides good support around the ankle
- » Shoes must be properly tied
- » The heel cap should be firm and fit to the heel
- » A good inlay sole can stabilise the foot and prevent twist injuries

4

AVOID SORE FEET

- » Use footwear with shock absorbing soles
- » Use footwear that fits firmly on the foot
- » Inlay soles with arch support must fit your foot
- » Remember: Shoes should fit – not need to be broken in!

3

MINIMISE THE RISK OF SPRAINS, ABRASIONS AND FRACTURES **AROUND THE FEET**

- » Use footwear with a toe cap
- » Use footwear with a protective midsole
- » The heel cap should be firm and fit to the heel
- » A good inlay sole can stabilise the foot and prevent twist injuries

Construction of a work shoe



SIKA / OPTIMAX 172000

Perfection to the toe tips

LINING

Lining is usually made of hide, leather, microfiber or textile. Regardless of the material, the lining contributes to comfort and wellbeing. **HIDE AND LEATHER** are natural materials that provide an exceptionally good environment in the footwear. **MICROFIBRE AND TEXTILE** are more durable and have good sweat absorbing and sweat transporting qualities to keep feet healthy and dry.

TOE CAP

Toe caps protect the toes from falling objects and compression. Toe caps can be made of steel, aluminium or composite, all of which meet safety requirements.

STEEL AND ALUMINIUM are both thin materials, while **COMPOSITE** is a lighter and more robust material that does not transport the cold. Composite is among others used in all metal free products

INLAY SOLE

The inlay sole is an important component in relation to fit and comfort. There are many different types of inlay soles. See the range of inlay soles under the section **ACCESSORIES**.

MIDSOLE/ OUTSOLE

There are a number of different sole materials combined according to use. The most common combinations are:

PU OUTSOLE: Slip resistant, shock absorbing, durable and flexible (even in the cold). After a short period of use the sole becomes more slip resistant.

PU MIDSOLE: Shock absorbing and flexible (even in the cold). **PU OUTSOLE:** Slip resistant, durable and flexible (even in the cold). After a short period of use the sole becomes more slip resistant.

PU MIDSOLE: Shock absorbing and flexible (even in the cold). **TPU OUTSOLE:** Slip resistant, durable, flexible and with opportunity for details and additional colours on the outsole.

PU MIDSOLE: Shock absorbing and flexible (even in the cold). **RUBBER OUTSOLE:** Extra slip resistant, durable, flexible and with opportunity for details and additional colours on the outsole.

PU MIDSOLE: Shock absorbing and flexible (even in the cold). **NITRILE RUBBER OUTSOLE:** Slip resistant, extra durable and flexible. Nitrile rubber is heat resistant and can withstand temperatures of up to 300 °C for one minute (HRO).

EVA MIDSOLE: Extra light material. Shock absorbing and flexible. **RUBBER OUTSOLE:** Extra slip resistant, durable, flexible and with opportunity for details and additional colours on the outsole.

UPPERS

Uppers can be made from different materials combined according to use. The most common materials are:

FULL GRAIN LEATHER: Extra durable and breathable material especially used in safety footwear that is subjected to hard wear.

PERMAIR® LEATHER: Durable and breathable material. Water resistant, easy to clean and resistant to certain chemicals, oils, salts, etc. Find the resistance overview at www.sikafootwear.eu/download.

MICROFIBER: Durable, breathable and quick drying material. In some products, the material has a water resistant effect.

TEXTILE: Breathable material with the option to create designs with different prints, colours and details. Often combined with other materials such as leather, nubuck, suede, mesh or microfibre to achieve extra durability, etc.

PROTECTIVE MIDSOLE

The protective midsole protects against sharp objects penetrating the outsole from below. Protective midsoles can be made of steel, fibre or wood, all of which meet safety requirements.

STEEL is a strong material especially suitable for walking on small and sharp objects.

FIBRE is a flexible and metal free material that does not transport cold. Fibre midsoles are among others used in all metal free products.

WOOD is used exclusively in the SIKA Comfort wooden clog collection and is especially suitable for standing work. Wood also has a cold insulating effect.

THE DNA OF THE SLIP RESISTANT SOLE

Slip resistant soles can be designed and constructed in many different ways, and many elements contribute to the slip resistance: From the pattern and grooves to the slope of the heel. Here you can see how Sika Footwear keeps you safe when walking.



THE WIDE GROOVES FOLLOW THE MOVEMENT PATTERN OF THE FOOT AND PROVIDE GOOD FLEXIBILITY. THIS INCREASES THE CONTACT SURFACE AND THE FEEL FOR THE SUBSTRATE.

LIQUID IS LED AWAY FROM THE SOLE BY THE NARROW GROOVES, SO YOU HAVE A GOOD GRIP ON THE SUBSTRATE.

THE CLOSELY SPACED AND FLEXIBLE, RECTANGULAR BARS ARE SET IN DIFFERENT DIRECTIONS, WHICH CREATES OPTIMUM FRICTION AND A STRONG SLIP RESISTANT EFFECT.

THE LARGE CONTACT SURFACE AND SHARP EDGES OF THE CLEATS, INCREASES THE FRICTION BETWEEN THE SOLE AND THE SUBSTRATE, MAKING YOU MORE SECURE ON YOUR FEET.

THE TAPERED CONICAL SHAPE OF THE CLEATS REDUCES THE RISK OF DIRT COLLECTING IN THE SOLE.

THE SURFACE OF THE CLEATS HAS A ROUGH STRUCTURE THAT INCREASES THE FRICTION AND ENHANCES THE SLIP RESISTANT PROPERTIES.

THE LADDER GRIP WITH A RIDGED PATTERN, PROVIDES A SLIP RESISTANT EFFECT WHEN WORKING ON E.G. LADDERS.

THE HEEL SURFACE HAS A SLOPE OF 7° RELATIVE TO THE REST OF THE TREAD SURFACE. THIS CREATES OPTIMUM CONTACT BETWEEN THE HEEL AND THE SUBSTRATE AS YOU MOVE.

SIKA / FUSION CLOG ESD

GET A GOOD Foothold

How to reduce the risk of slip accidents.

Slip accidents are one of the primary causes of fall injuries in the workplace. That is why we at Sika Footwear always focus on slip resistance and the slip resistant properties in our products. Right now, slip resistance is getting increased attention from several different industries, and this is for a good reason. Slip resistant footwear can prove to be a really good investment – for both health and the bottom line. At Sika Footwear we have many years of experience in developing slip resistant work footwear for different industries and environments, and our consultants are always ready to help you be more secure on your feet in the workplace.

WHAT IS SLIP RESISTANCE?

Slip resistance is a general term for the slip resistant properties of the footwear, in conjunction with the substrate, the person and the environment in which the person is moving. The fact that a shoe is certified as being slip resistant is no guarantee against slip accidents, but it means that the risk is significantly reduced. When working with slip resistance, there are many factors you need to be aware of.

The footwear: Sole and pattern, construction, flexibility, wear, etc.

The substrate: Type, coarseness, hardness, polish, contamination, any spillages, etc.

The human factor: Age, mobility, vision, distractions, capability of reacting etc.

The location: Lighting, obstacles, stairs, ramps, changes in surface, etc.

WHAT SHOULD I LOOK FOR IN THE FOOTWEAR?

Certification

Look for footwear with one of the following three certifications. The test measures the friction between the sole and the substrate – both with flat contact and on the heel.

SRA

The outsole is slip tested on ceramic tiles with a soap solution

SRB

The outsole is slip tested on steel plate with glycerine

SRC

The outsole is slip tested to SRA and SRB

Sole pattern

A good sole pattern is designed for the environment in which the shoes are going to be used. It displaces liquid, prevents dirt from getting stuck, and ensures easy cleaning.

Material

There are a number of sole materials that have slip resistant properties in conjunction with the substrate and the environment. See the different combinations of materials under the section "Construction of a work shoe".

Contact surface

The larger the contact surfaces between the sole and the substrate, the higher the friction. If the sole is flat and flexible, a larger contact surface is created, as well as a better feel for the substrate.

DID YOU KNOW THAT?

"**Slips** on the heel are a frequent cause of **fall accidents**. The slip is often caused by the **limited contact surface** that occurs as you move, and only **the heel touches the substrate**"

"**25,4 % of all reported work accidents** are due to slips, falls or crashes – and the average cost of serious work accidents is approximately **DKK 85,000.**"

Source: Danish National Board of Industrial Injuries 2016, PriceWaterHouseCoopers and the Aarhus University, School of Business and Social Sciences

TALK TO YOUR SIKA FOOTWEAR CONSULTANT ABOUT WHICH WORK FOOTWEAR IS MOST SUITABLE FOR YOUR WORKPLACE.

COMFORT – GET ON A GOOD FOOTING WITH YOUR FEET

We all want footwear that feels good – even after many hours on our feet. Comfortable footwear not only contributes to a comfortable working day but also keeps the body and feet healthy. So it is important that you think about the comfort of your footwear.

COMFORT doesn't mean the same thing for all of us, and especially not when it comes to our feet. COMFORT is an individual sensation, experience or emotion – and does not come in "one-size-fits-all".

"The personal experience of well-being is the primary factor when it comes to comfort in footwear."

Per Øllgaard, physiotherapist specialising in feet and foot injuries.

FACTORS THAT INFLUENCE COMFORT

Sika Footwear has identified a number of factors that affect the comfort experience and which focus on both the user's situation and on the functions of the footwear:

1. ENVIRONMENT

Do you work indoors or outdoors? Are conditions hot or cold? Wet or dry? Is the surface slippery or uneven?

2. ACTIVITY

Do you stand still or do you move around? Do you use ladders? Do you have work that involves kneeling?

3. PERSONAL CHARACTERISTICS

Do you have a wide or narrow foot? Is your arch high or low? How much do you weigh? Do you have warm feet or challenges that require special attention?

4. FOOTWEAR

In addition to environment, activity and personal characteristics, different footwear features affect our experience of comfort:

Fit

Fit is an expression of how well the shoes fit the foot independently of the environment and activity. A poor fit leads to diminished comfort – and vice versa.

Shock absorption and cushioning

Shock absorption and cushioning refers to the shoe's ability to absorb shocks and send back the energy. Footwear with good shock absorption reduces the load on the joints, feet, legs and back. Shock absorption must not be confused with softness, which often provides the immediate feeling of comfort – for example, when the inlay sole is made of an extra soft material. Softness, however, does not necessarily lead to good comfort in the long term.

Flexibility

Flexible footwear is characterised primarily by outsoles and uppers that are flexible and soft materials that follow the movement of the foot. Conversely, a less flexible shoe can also bring comfort in the form of greater stability.

Breathability

Breathable footwear allows the heat and moisture from the feet to escape, so the temperature inside the shoes stays comfortable and the feet are kept dry. Breathable materials are most often characterised by good sweat absorbing and transporting qualities that can absorb moisture and transport it away from the foot.

Support

Stability and support can minimise the risk of injuries. The need for support depends on the foot, surroundings and activity. Support can be created in the construction of the footwear and through stabilising materials used in exposed areas.

At Sika Footwear we have many years of experience in developing comfortable work footwear for everyone – from building contractors to nurses. We design comfort into the construction and choice of materials used in the shoes without compromising on safety and quality. Contact our consultants for advice and guidance on the right shoe choice for your needs.

DID YOU KNOW THAT?

Although many consider the fit to be the most important comfort factor, a study reveals that 37 % of men choose shoes that are too large, and 27 % of women choose shoes that are too small.

Source: Satra Bulletin, October 2015

What should you be aware of when choosing comfortable work footwear?

FIT:

Shoes should fit the foot snugly – both when you are standing and when you are walking. Feet are different – therefore, so are shoes.

ADJUSTABILITY:

A simple and adjustable closure system ensures that the footwear fits snugly and securely – for example, Boa® Fit System, laces and Velcro®.

BREATHABILITY:

The uppers must ensure the necessary protection against the work environment – but must also be breathable, so that the foot can get rid of moisture and heat. Sweat absorbing and transporting linings wick moisture away from the feet to keep them dry.

SAFETY:

For many people, safety, in the form of toe caps and protective midsoles, is a necessity that can affect the comfort of the shoes. That's why we construct the shoe with a focus on impacting the comfort experience as little as possible.



SHOCK ABSORPTION:

The sole construction and choice of materials must ensure good and sustained shock absorption throughout the lifetime of the shoe.

SUPPORT:

Good support in areas where the foot is vulnerable is essential for both safety and comfort – for example, a shank or a heel cap that provides extra stabilisation and counteracts twisting, or an arch-supporting inlay sole that distributes the pressure throughout the foot.

FLEXIBILITY:

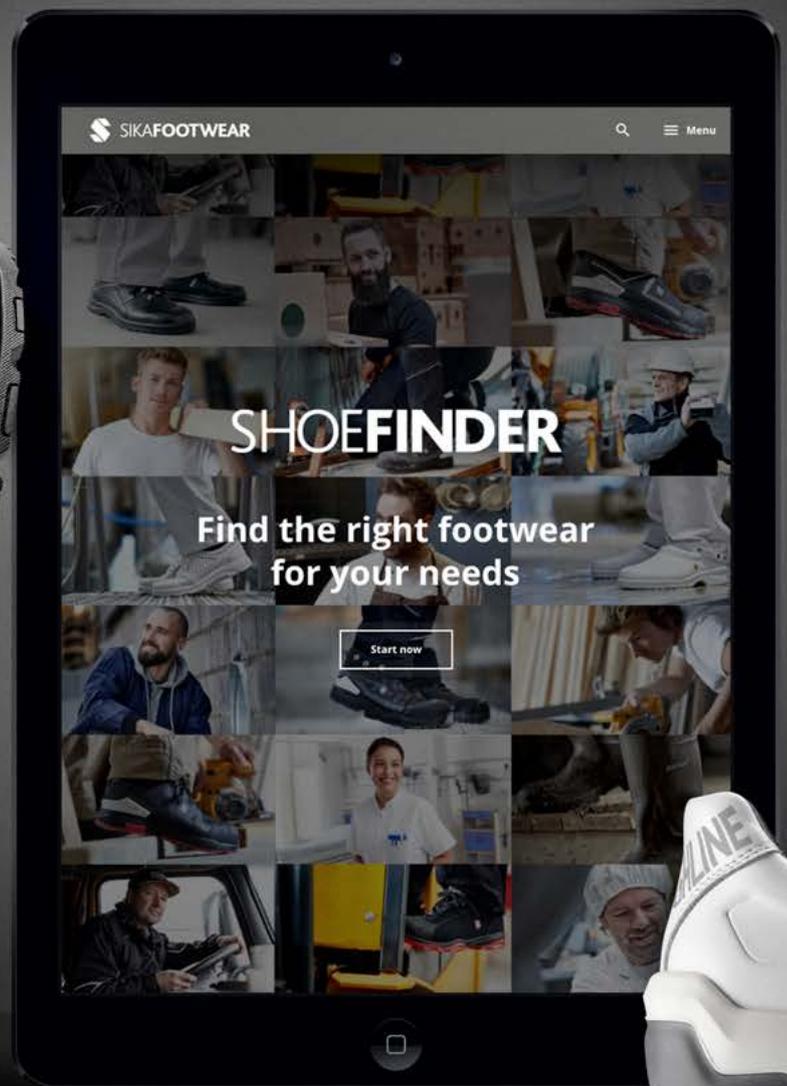
Flexible materials and the construction ensure that the shoe follows the natural movements of the foot.

**COMFORT MUST BE EXPERIENCED
– ALWAYS TRY ON SHOES BEFORE YOU DECIDE**

SHOE FINDER

Find the right footwear for your needs

Whether you are the wearer, purchaser or dealer, Shoe Finder is a simple, user-friendly visual tool that helps you to choose the right footwear. All you have to do is answer five simple questions. Shoe Finder generates a complete list of shoes to match your needs.



Our website is a tool developed specially to help you

- The fast and efficient way to search for footwear.
- Get expert advice about safety shoes and work footwear
- Download instructions, catalogues, etc.
- Make product lists and data sheets with your own company logo



Read more at www.sikafootwear.eu

- 1 Go to sikafootwear.eu and click Shoe Finder
- 2 Select your industry, gender, shoe size, working conditions and special requirements
- 3 View all the shoes that match your needs
- 4 Make your own list. Download or send in PDF format



www.sikafootwear.eu/shoe-finder



172000 / **OPTIMAX** – SEE PAGE 24



172111 / **OPTIMAX** – SEE PAGE 27



172201 / **OPTIMAX** – SEE PAGE 27



172200 / **OPTIMAX** – SEE PAGE 27



172302 / **OPTIMAX** – SEE PAGE 26



19511 / **FUSION** – SEE PAGE 28



19514 / **FUSION** – SEE PAGE 29



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19466 / **FUSION CLOG ESD** – SEE PAGE 35



8005 / **FLEX LBS** – SEE PAGE 37



125 / COMFORT – SEE PAGE 41

Does your company need
**coloured work footwear for
high-risk zones** with special
hygiene requirements?

Contact Sika Footwear

at tel.: +45 9721 1911

or email: customerservice@sikafootwear.dk

if you would like to find out more

Work footwear that wins on comfort and quality

SIKA is the result of many generations of experience in developing and manufacturing work and safety footwear of the highest quality. Today, all footwear is developed in close collaboration with a number of professional users, so that natural focus areas for product development are usage, function and fit.

The SIKA range is concentrated mainly on clogs for all industries/purposes as well as work footwear intended for the food and medical industries, food service, cleaning, and hospital and care sectors.

SIKA SERIES AND RANGE:

HIGHLINE / Extra slip resistant and shock absorbing work footwear in an easy-to-clean design

OPTIMAX / Lightweight and comfortable work footwear

FUSION / Work footwear with good comfort and fit

LIMBER / Lightweight and sturdy models with wide fit

FUSION CLOG ESD / ESD approved clogs with good slip resistance and optimum comfort

FLEX LBS / Clogs with soft leather footbed

FLEX / Safety clogs with a wide fit

COMFORT / Clogs with footbed of wood

FLEX LIGHT / Flexible, comfortable and ESD approved safety clogs

PROFLEX / Safety clogs with a wide fit

SUPER CLOG / Safety clogs with extra durability and comfort

FLEXIKA + TRADITIONEL / Non-safety clogs for job and leisure

FUNCTION / Lightweight and durable work shoe with excellent slip resistance

SIKA BUBBLE / Extra slip resistant and shock absorbing work footwear

SIKA MOTION / Sandals with superb fit and comfort

Lightweight and breathable work shoes are essential when you **stand and walk for long hours** every day



FIND THE ENTIRE ASSORTMENT AT
WWW.SIKAFOOTWEAR.EU

SERIES:
HIGHLINE

**Extra slip resistant
and shock absorbing
work footwear in an
easy-to-clean design**

Facts about **HIGHLINE**

SPECIAL FEATURES: Easy-to-clean design. ESD approved.
From size 35 to 50

OUTSOLE: Lightweight, durable, shock absorbing and extra slip resistant PU/PU outsole. The sole is flexible and also features a stabilising shank, which counteracts twisting and distributes pressure across the entire sole. With a gel pad in the heel for exceptional shock absorption and cushioning

UPPER: Breathable, durable and water resistant Permair® leather

LINING: Breathable, hardwearing, sweat transporting and fast-drying lining of Moisture-Tech® Technology and with extra reinforcement in the heel

INLAY SOLE: Inlay sole of breathable, sweat transporting and anti-bacterial PU. With extra soft and pressure-relieving memory foam from heel to forefoot

INDUSTRIES: Especially suitable for food industry and medical industry

Expected to be in stock in the summer of 2019



202220 / **PRIMO**

SPECIAL FEATURES: With Boa® Fit System





NEW

202210 / **PREMIER**

SPECIAL FEATURES: Metal free



NEW

202110 / **LEAD**

SPECIAL FEATURES: Sandal with adjustable Velcro® closure. Metal free



SERIES:
HIGHLINE

**Extra slip resistant
and shock absorbing
work footwear in an
easy-to-clean design**

Facts about **HIGHLINE**

SPECIAL FEATURES: Easy-to-clean design. ESD approved.
From size 35 to 50

OUTSOLE: Lightweight, durable, shock absorbing and extra slip resistant PU/PU outsole. The sole is flexible and also features a stabilising shank, which counteracts twisting and distributes pressure across the entire sole. With a gel pad in the heel for exceptional shock absorption and cushioning

UPPER: Breathable, durable and water resistant Permair® leather

LINING: Breathable, hardwearing, sweat transporting and fast-drying lining of Moisture-Tech® Technology and with extra reinforcement in the heel

INLAY SOLE: Inlay sole of breathable, sweat transporting and anti-bacterial PU. With extra soft and pressure-relieving memory foam from heel to forefoot

INDUSTRIES: Especially suitable for food industry and medical industry

Expected to be in stock in the summer of 2019



NEW

202510 / **FRONT**

SPECIAL FEATURES: With zip and elastic over instep. Metal free



NEW

202410 / **FIRST**

SPECIAL FEATURES: With elastic over instep. Metal free



Quality and innovation from heel to toe



GEL TECHNOLOGY
TR gel pad in the heel for exceptional shock absorption and cushioning. Retains its shape and effectiveness over time



NANOTOE®
Light and metal free toe cap of nano-reinforced fibreglass



Small grooves lead liquids away, creating a good grip on the surface

The coarse hexagonal sole pattern has a large contact surface and creates friction in all directions, minimising the risk of slipping. An optimum sole pattern for dirty, wet and slippery floors

Rounded, wide grooves create a self-cleaning effect that prevents debris from getting stuck

Ladder grip ensures a good grip in multiple directions

A contoured heel and closely spaced treads in the heel and forefoot create optimal contact with the surface as you move

SERIES:
OPTIMAX

Lightweight and comfortable OPTIMAX models without toe cap

Facts about **OPTIMAX**

OUTSOLE: Slip resistant and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

LINING: Sweat transporting, breathable and durable lining

INLAY SOLE: Inlay sole of lightweight and antibacterial material. Shock absorbing and breathable. Washable at 30 °C

INDUSTRIES: Especially suitable for hospitals/care centres, food service, food industry, medical industry, service industry/cleaning sector

SLIP RESISTANT OUTSOLE. LIGHTWEIGHT, FLEXIBLE AND DURABLE

WIDE OUTSOLE IN THE HEEL AREA REDUCES THE RISK OF TWISTING INJURIES

WITH PERFORATIONS FOR HIGH BREATHABILITY

172000 / **OPTIMAX**

SPECIAL FEATURES: With perforations for extra breathability





172001 / **OPTIMAX**



172100 / **OPTIMAX**



173110 / **OPTIMAX**

SPECIAL FEATURES: Sandal with adjustable Velcro® closure. Band can be cut without fraying



173105 / **OPTIMAX**

SPECIAL FEATURES: Certification: OB+A+E+FO+SRA. Sandal with adjustable Velcro® closure. Band can be cut without fraying



SERIES:
OPTIMAX

Lightweight and comfortable OPTIMAX models with toe cap

Facts about **OPTIMAX**

OUTSOLE: Slip resistant and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

LINING: Sweat transporting, breathable and durable lining

INLAY SOLE: Inlay sole of lightweight and antibacterial material. Shock absorbing and breathable. Washable at 30 °C

INDUSTRIES: Especially suitable for medical industry, food industry, food service

WIDE OUTSOLE IN THE HEEL AREA REDUCES THE RISK OF TWISTING INJURIES

THE BAND CAN BE CUT WITHOUT FRAYING

SLIP RESISTANT OUTSOLE. LIGHTWEIGHT, FLEXIBLE AND DURABLE

BREATHABLE, WATER RESISTANT AND DURABLE PERMAIR® LEATHER

172302 / **OPTIMAX**

SPECIAL FEATURES: Shoe with adjustable Velcro® closure. Band can be cut without fraying





DID YOU KNOW THAT?

Comfort is the result of a variety of factors, such as fit, safety, shock absorption, flexibility and breathability.

172201 / **OPTIMAX**



172200 / **OPTIMAX**

SPECIAL FEATURES: With perforations for extra breathability



172111 / **OPTIMAX**



SERIES:
FUSION

Facts about **FUSION**

OUTSOLE: Extra slip resistant and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

LINING: Lining of sweat absorbing, durable and breathable microfiber

INLAY SOLE: Antistatic and extra durable inlay sole with shock absorbing Ortholite®-Technology. The sole is antibacterial, sweat transporting and quick-drying

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service, service industry/cleaning sector

FUSION models **without toe cap. Unique fit and comfort**



WITH PERFORATIONS FOR HIGH BREATHABILITY

THE SOLE CONSTRUCTION ENSURES STABILITY AND REDUCES THE RISK OF TWISTING INJURIES



19511 / **FUSION**

SPECIAL FEATURES: With perforations for extra breathability





19513 / FUSION



19514 / FUSION

SPECIAL FEATURES: Elastic over instep



FUSION models with
toe cap. **Unique fit**
and **comfort**

Facts about **FUSION**

OUTSOLE: Extra slip resistant
and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable
Permair® leather

LINING: Sweat absorbing, durable and breathable
microfiber (19221-19223-19224-19225) or quick drying
Politex (19241-19242)

INLAY SOLE: Antistatic and extra durable inlay sole
with shock absorbing Ortholite®-Technology. The sole
is antibacterial, sweat transporting and quick-drying



19224 / **FUSION**

SPECIAL FEATURES: Elastic over instep

INDUSTRIES: Especially suitable for medical industry,
food industry, food service



19221 / **FUSION**

SPECIAL FEATURES: With perforations
for extra breathability

INDUSTRIES: Especially suitable for medical industry,
food industry





19223 / FUSION

INDUSTRIES: Especially suitable for medical industry, food industry, food service



19225 / FUSION

SPECIAL FEATURES: Adjustable Velcro® closure and perforations for extra breathability

INDUSTRIES: Especially suitable for medical industry, food industry, food service



19241 / FUSION

SPECIAL FEATURES: Inside zip

INDUSTRIES: Especially suitable for medical industry, food industry



19242 / FUSION

INDUSTRIES: Especially suitable for medical industry, food industry



SERIES:
LIMBER

Lightweight and sturdy. Wide fit

Facts about **LIMBER**

SPECIAL FEATURES: Metal free

OUTSOLE: Slip resistant and shock absorbent PU/PU

UPPER: Water resistant microfibre

LINING: Durable polyester

INLAY SOLE: Breathable inlay sole of durable polyester

INDUSTRIES: Especially suitable for medical industry, food industry, food service



210 / BEAT LOW





211 / EASY LOW

- S2
- SRC
- COM
- SIZE 35-48
- METAL FREE

DID YOU KNOW THAT?

SHOE FINDER is a simple, user-friendly visual tool that helps you make the right choice of footwear. See how at sikafootwear.eu/shoe-finder



212 / EASY MID

- S2
- SRC
- COM
- SIZE 35-48
- METAL FREE



216 / BEAT MID

- S2
- SRC
- COM
- SIZE 35-48
- METAL FREE

SERIES:
**FUSION
CLOG ESD**

Lightweight and extra
slip resistant clogs
with optimum comfort.
ESD approved

Facts about
FUSION CLOG ESD

OUTSOLE: Extra slip resistant
and shock absorbing PU outsole

UPPER: Breathable, water resistant
and durable Permair® leather

LINING: Lining of sweat absorbing and breathable Politec.
Quick drying and durable

INLAY SOLE: Replaceable inlay sole of breathable, sweat
transporting and antibacterial material. Washable at 30 °C



THE BAND CAN
BE CUT TO SIZE

ADJUSTABLE
HEEL STRAP

ESD APPROVED

THE SOLE CONSTRUCTION
ENSURES STABILITY AND
MINIMIZES THE RISK OF TWIST
INJURIES

19467 / **FUSION CLOG ESD**

SPECIAL FEATURES: Certification: OB+A+E+FO+WRU+SRC.
Adjustable heel strap that can be cut without fraying

INDUSTRIES: Especially suitable for medical industry,
food industry, hospitals/care centres, food service,
service industry/cleaning sector





19466 / FUSION CLOG ESD

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service, service industry/cleaning sector



19468 / FUSION CLOG ESD

SPECIAL FEATURES: Certification: OB+A+E+FO+WRU+SRC

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service, service industry/cleaning sector



19476 / FUSION CLOG ESD

SPECIAL FEATURES: With toe cap

INDUSTRIES: Especially suitable for medical industry, food industry, food service



SERIES:
FLEX LBS

FLEX-LBS models
without toe cap. With
soft leather footbed

Facts about **FLEX LBS**

OUTSOLE: Slip resistant, flexible and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

FOOTBED: Soft and comfortable LBS footbed, consisting of a combination of foam and leather



8185 / **FLEX LBS**

SPECIAL FEATURES: Certification: **OB+A+E+WRU+FO+SRB**

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service





8105 / FLEX LBS

SPECIAL FEATURES: Certification: OB+A+E+WRU+FO+SRB

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service, service industry/cleaning sector, leisure



8005 / FLEX LBS

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service, service industry/cleaning sector, leisure



SERIES:
FLEX LBS

Facts about **FLEX LBS**

SPECIAL FEATURES: With ProNose for extra durability on the black model

OUTSOLE: Slip resistant, flexible and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

FOOTBED: Soft and comfortable LBS footbed, consisting of a combination of foam and leather

FLEX LBS models with
**toe cap. With soft
leather footbed**



885 / FLEX LBS

INDUSTRIES: Especially suitable for light industry, transportation/warehousing, medical industry, food industry, food service



8985 / FLEX LBS

SPECIAL FEATURES: Certification: SB+A+E+FO+WRU+SRB

INDUSTRIES: Especially suitable for medical industry, food industry, food service



Facts about **FLEX**

OUTSOLE: Slip resistant, flexible and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

Sturdy and flexible
clogs. **Wide fit**



883 / FLEX

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, light industry, heavy industry, construction/ craftsmanship, transportation/warehousing



88 / FLEX

INDUSTRIES: Especially suitable for light industry, transportation/warehousing, medical industry, food industry



Facts about **COMFORT**

OUTSOLE: Slip resistant and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

FOOTBED: Footbed of wood

Comfort models
with footbed of wood.
Wide fit



29 / **COMFORT**

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, light industry, heavy industry, construction/ craftsmanship, transportation/warehousing



54 / **COMFORT**

SPECIAL FEATURES: Certification: **SB+P+E+FO+WRU+SRC**

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, light industry, heavy industry, construction/ craftsmanship, transportation/warehousing





2530 / COMFORT

SPECIAL FEATURES: Certification: **OB+E+WRU+FO+SRC**

INDUSTRIES: Especially suitable for medical industry, food industry, hospitals/care centres, food service, service industry/cleaning sector, leisure



125 / COMFORT

SPECIAL FEATURES: Certification: **OB+E+WRU+FO+SRC**

INDUSTRIES: Especially suitable for food industry, leisure



149 / COMFORT

SPECIAL FEATURES: Certification: **OB+E+WRU+FO+SRC**

INDUSTRIES: Especially suitable for food industry, leisure



SERIES:
**FLEX
LIGHT**

Safety clogs with
**exceptional arch
support** and **comfort**.
ESD approved

Facts about **FLEX LIGHT**

SPECIAL FEATURES: ESD approved and with soft instep padding for extra comfort

OUTSOLE: Slip resistant, shock absorbing and flexible PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

LINING: Lining of sweat absorbing and breathable PoliteX. Quick drying and durable

INLAY SOLE: Soft, shock absorbing and replaceable inlay sole with exceptional arch support

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, light industry, heavy industry, construction/ craftsmanship, transportation/warehousing, food industry



8110 / **FLEX LIGHT**

SPECIAL FEATURES:
Certification: SB+P+A+E+FO+WRU+SRA



8111 / **FLEX LIGHT**



Facts about **PROFLEX**

SPECIAL FEATURES: With reflective details.
Available in sizes up to 50

OUTSOLE: Slip resistant, shock absorbing
and flexible PU outsole

UPPER: Breathable, water resistant
and durable Permair® leather

LINING: Sweat absorbing, quick drying
and durable microfiber lining

INLAY SOLE: Shock absorbing, sweat absorbing
and breathable inlay sole which can be replaced

INDUSTRIES: Especially suitable for agriculture/forestry/
fishing, light industry, heavy industry, construction/
craftsmanship, transportation/warehousing, food industry

**Flexible safety clogs
with perfect fit.**

**Available in
sizes up to 50**



19322 / **PROFLEX**



19324 / **PROFLEX**

SPECIAL FEATURES:
Certification: SB+P+A+E+FO+WRU+SRC



SERIES:
**SUPER
CLOG**

Extra **durable** clog
with **asphalt leather**
at the sides

Facts about **SUPER CLOG**

SPECIAL FEATURES: With reflective details

OUTSOLE: Sturdy and slip resistant outsole of PU/TPU

UPPER: Breathable, water resistant
and durable Permair® leather

LINING: Lining of sweat absorbing and breathable Politec.
Quick drying and durable

INLAY SOLE: Shock absorbing, antibacterial and
breathable inlay sole which can be replaced

INDUSTRIES: Especially suitable for agriculture/forestry/
fishing, heavy industry, construction/craftsmanship,
transportation/warehousing



101 / **SUPER CLOG**



Clogs **without toe cap**

Facts about **FLEXIKA**

OUTSOLE: Shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

FOOTBED: Footbed of soft textile

INDUSTRIES: Especially suitable for leisure



1185 / **FLEXIKA**



1186 / **FLEXIKA**



Facts about **TRADITIONEL**

OUTSOLE: Slip resistant and shock absorbing PU outsole

UPPER: Breathable, water resistant and durable Permair® leather

FOOTBED: Footbed of wood

INDUSTRIES: Especially suitable for leisure



124 / **TRADITIONEL**



148 / **TRADITIONEL**

SPECIAL FEATURES: Available in black and white



**SIKA
FUNCTION**

SLIP RESISTANT FOOTWEAR FOR KITCHEN PROFESSIONALS

**SIKA FUNCTION - A STEP UP FOR SAFETY.
EVEN WHEN YOU MOVE FAST.**

The shoe is specially designed for safety and has been tested in professional kitchens. The unique tread pattern provides optimal grip on all types of flooring, while built-in shock absorption keeps feet comfortable during long shifts.

A safe choice for all kitchen pros.



GROOVES LEAD
WATER AWAY SO
YOU ALWAYS HAVE
A FIRM GRIP ON
THE FLOOR

THE SELF-
CLEANING SOLE
PREVENTS FOOD
AND DIRT FROM
STICKING FAST

A CONTOURED HEEL
AND FLEXIBLE TREADS
IN THE HEEL AND
FOREFOOT CREATE
OPTIMAL CONTACT
WITH THE FLOOR
SURFACE AS YOU MOVE

THE UNIQUE SOLE PATTERN
CREATES FRICTION IN ALL
DIRECTIONS, MINIMISING
THE RISK OF SLIPPING, NO
MATTER HOW YOU MOVE

Facts about **FUNCTION**

SPECIAL FEATURES: Specially developed for food service and kitchen environments with hard, wet and slippery surfaces

OUTSOLE: Extra slip resistant and shock absorbing PU outsole. Flexible, lightweight and easy to clean

UPPER: Durable, breathable and water resistant microfibre with excellent resistance to chemicals used in detergents in food service and the food industry

LINING: Breathable and washable textile with extra reinforced microfibre in the heel

INLAY SOLE: Breathable, shock absorbing and sweat transporting inlay sole, which reduces odours and is washable at 30 °C

INDUSTRIES: Especially suitable for food service

Lightweight and durable work shoe with **excellent slip resistance**



NEW

19301 / **BALANCE**



NEW

19302 / **STABLE**



SERIES:
SIKA
BUBBLE

Super **comfortable**
work shoe in a **smart**
sneakers design

Facts about **SIKA BUBBLE**

OUTSOLE: Extra slip resistant and flexible outsole of EVA/rubber. The air bubbles in the outsole provide unique comfort and shock absorption under the entire foot

UPPER: Breathable and washable textile

LINING: Breathable and washable textile

INLAY SOLE: Breathable, shock absorbing and sweat transporting inlay sole, which retains most of its shape over time. The inlay sole reduces unpleasant odours and is washable at 30 °C

INDUSTRIES: Especially suitable for hospitals/care centres, food service, medical industry, service industry/cleaning sector, leisure



SPECIALLY DESIGNED OUTSOLE TO PROVIDE A GOOD FOOTHOLD ON SLIPPERY SURFACES

THE DISTINCTIVE AIR BUBBLES CREATE UNIQUE COMFORT AND SHOCK ABSORPTION

THE SHOES CAN BE WASHED AT 30 °C

THE SHOES ARE SUPPLIED WITH TWO PAIRS OF LACES IN DIFFERENT COLOURS

50011 / MOVE

SPECIAL FEATURES: The black/white model is supplied with an extra pair of white shoelaces



SERIES:
**SIKA
BUBBLE**

SIKA BUBBLE

For those who
go the extra mile

SIKA BUBBLE is made for those who work long shifts and take on a lot of responsibility. **THOSE who stand a lot, and who walk a lot.** With its stylish design, SIKA BUBBLE erases the line between work footwear and sneakers - without compromising on comfort or safety.



50011 / MOVE

SPECIAL FEATURES: The white model is supplied with an extra pair of blue shoelaces



50011 / MOVE

SPECIAL FEATURES: The black model is supplied with an extra pair of blue shoelaces



SERIES:
SIKA
BUBBLE

Facts about **SIKA BUBBLE**

Super **comfortable** and **water resistant** work shoe in a **smart** sneakers design

OUTSOLE: Extra slip resistant and flexible outsole of EVA/rubber. The air bubbles in the outsole provide unique comfort and shock absorption under the entire foot

UPPER: Breathable, water resistant and durable microfiber (50012 and 50017) or canvas (50013)

LINING: Breathable textile

INLAY SOLE: Breathable, shock absorbing and sweat transporting inlay sole, which retains most of its shape over time. The inlay sole reduces unpleasant odours and is washable at 30 °C

INDUSTRIES: Especially suitable for hospitals/care centres, food service, medical industry, service industry/cleaning sector, leisure



SPECIALLY DESIGNED OUTSOLE TO PROVIDE A GOOD FOOHOLD ON SLIPPERY SURFACES

THE DISTINCTIVE AIR BUBBLES CREATE UNIQUE COMFORT AND SHOCK ABSORPTION

BREATHABLE, DURABLE AND WATER RESISTANT CANVAS

NEW

50013 / **JUMP**

Expected to be in stock in the summer of 2019





50017 / FLOW

SPECIAL FEATURES: Supplied with an extra pair of blue shoelaces



50012 / STEP

SPECIAL FEATURES: Available in black and white and is supplied with an extra pair of blue shoelaces



DID YOU KNOW THAT?

Fit, slip resistance and shock absorption are, according to users within the hospitality industry in Denmark, the most important considerations when choosing footwear for work.

**SERIES:
SIKA
MOTION**

**Lightweight, soft
and flexible sandals.
Superb fit, arch
support and comfort**

Facts about **SIKA MOTION**

SPECIAL FEATURES: Certification: OB+A+E+FO+SRC.
Various adjustment options

OUTSOLE: Slip resistant and shock absorbing outsole
of PU/PU

UPPER: Nubuck/lycra. The white model is made
of grain leather

LINING: Soft and comfortable lining

FOOTBED: Extra soft, padded suede footbed that
shapes around the foot to provide optimal comfort

INDUSTRIES: Especially suitable for hospitals/care
centres, food service, medical industry, service industry/
cleaning sector, leisure



22204 / **SIKA MOTION**

SPECIAL FEATURES: Detachable heel strap





22207 / SIKA MOTION

SPECIAL FEATURES: Detachable heel strap



22206 / SIKA MOTION LADY



DID YOU KNOW THAT?

SHOE FINDER is a simple, user-friendly visual tool that helps you make the right choice of footwear. See how at sikafootwear.eu/shoe-finder

BRYNJE^B
ULTIMATE FOOTGEAR SINCE 1885

Safety shoes tested by everyday heroes

BRYNJE is the ultimate safety footwear for hardworking men and women. Plenty of robust, functional and smart details will guarantee that these shoes stand out at the workplace. There is something for every industry and every need – from the smart and sporty models developed for construction, craftsmanship and light industry, to the extra sturdy models developed for heavy industry. But the same things apply to all of them: Quality, durability and safety!

BRYNJE SERIES AND ASSORTMENT:

THE 600 SERIES / Lightweight and durable safety footwear with lots of stylish details

THE 500 SERIES / Lightweight and flexible safety shoe in a sporty design

THE 400 SERIES / Extra durable and flexible safety footwear with a wide fit and features such as heat resistant outsole or waterproof membrane

THE 300 SERIES / Soft, durable and flexible safety footwear made of lightweight materials

THE 200 SERIES / Safety shoes with a wide fit in a simple and functional design

THE 100 SERIES / Lightweight and flexible safety clogs with good arch support and comfort

THE 1000 SERIES / Lightweight, comfortable and durable PU boot

If you work on **uneven surfaces**, it is important that your safety shoes are **durable** and **flexible**



FIND THE ENTIRE ASSORTMENT AT
WWW.SIKAFOOTWEAR.EU

SERIES:
600

Sturdy 600 models made of full grain leather. With Boa® Fit System and solid ladder grip

Facts about **600**

SPECIAL FEATURES: With Boa® Fit System and ESD approved. From size 35

OUTSOLE: Extra slip resistant, durable and shock absorbing outsole of EVA/rubber. The lightweight and flexible sole has a solid ladder grip and a stabilising shank that counteracts twisting and distributes the pressure across the entire sole

UPPER: Durable, breathable and water resistant full grain leather

LINING: Lining of sweat absorbing material with heel reinforcement for extra durability

INLAY SOLE: Shock absorbing, breathable, sweat transporting and durable PU inlay sole

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



649 / DRIZZLE



SERIES:
600



657 / STORM



BOA®

BOA® FIT SYSTEM



- PERFECT FIT
- FAST AND EASY TO USE
- THE BOA® FIT SYSTEM DIALS AND LACES ARE GUARANTEED FOR THE LIFETIME OF THE FOOTWEAR

Find more information at www.sikafootwear.eu

SERIES:
600

Lightweight 600 models
made of **durable**,
breathable and **water**
resistant microfiber

Facts about **600**

SPECIAL FEATURES: From size 35 and ESD approved

OUTSOLE: Lightweight, durable, shock absorbing and extra slip resistant outsole of PU/rubber. The sole is flexible and also features a stabilising shank, which counteracts twisting and distributes pressure across the entire sole

UPPER: Durable, breathable and water resistant onDura® microfiber

LINING: Lining of durable and breathable mesh with extra heel reinforcement

INLAY SOLE: Shock absorbing, breathable, sweat transporting and durable PU inlay sole

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



WATER RESISTANT
ONDURA® MICROFIBER

NEW

672 / AIR

SPECIAL FEATURES: With Boa® Fit System





NEW

671 / CYCLONE

SPECIAL FEATURES: Sandal with Boa® Fit System



NEW

DID YOU KNOW THAT?

SHOE FINDER is a simple, user-friendly visual tool that helps you make the right choice of footwear. See how at sikafootwear.eu/shoe-finder

Shoelaces
can be cut to size

673 / HURRICANE

SPECIAL FEATURES: With a smart and simple speedlace closure system. The upper is constructed with a flexible sock around the ankle – a design that provides extra comfort, support and stability

Expected to be in stock in the summer of 2019



SERIES:
600

Extra **breathable** and **durable** 600 models made of **lightweight** materials

Facts about **600**

SPECIAL FEATURES: ESD approved. From size 35

OUTSOLE: Lightweight, durable, shock absorbing and extra slip resistant outsole of PU/rubber. The sole is flexible and also features a stabilising shank, which counteracts twisting and distributes pressure across the entire sole

LINING: Lining of durable and breathable mesh with extra heel reinforcement

INLAY SOLE: Shock absorbing, breathable, sweat transporting and durable PU inlay sole

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



NEW

660 / CLIMATE

UPPER: Durable, water resistant and extra breathable mesh with no seams



NEW

650 / WIND

UPPER: Durable and extra breathable interlock knit without seams



GET A GOOD AND SECURE FOOTHOLD WITH BRYNJE 600



SERIES:
500

Lightweight and
flexible model in
a **sporty** design

Facts about **500**

SPECIAL FEATURES: Metal free and ESD approved

OUTSOLE: Slip resistant, shock absorbing and flexible outsole of PU/PU

UPPER: Breathable, water resistant and durable nubuck/suede

LINING: Durable and sweat absorbing lining

INLAY SOLE: Inlay sole of lightweight and antibacterial material. Shock absorbing and breathable

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



513 / AURIGA



BRYNJE ULTIMATE FOOTFIT

GET YOUR FEET SCANNED
AND FIND EXACTLY THE RIGHT INLAY SOLE



BRYNJE SPEED SCAN®

– how it works

BRYNJE SPEED SCAN® is a lightning-fast and precise foot scanner that in just 15 seconds registers your foot size, arch type and weight distribution. It's so easy to use that you can do your own measurement and choose one of the three ULTIMATE FOOTFIT arch supporting inlay soles that best fit your feet.



ANTISTATIC
AND ESD COMPATIBLE

WITH PERFORATIONS
FOR HIGH BREATHABILITY

ARCH SUPPORT FOR LOW,
MEDIUM OR HIGH ARCHES

MADE FROM BREATHABLE,
DURABLE AND SHOCK
ABSORBING MATERIAL

MOULDED TPU, WHICH
STABILISES THE FOOT AND
PROVIDES EXTRA SUPPORT
AROUND THE ARCH AND HEEL

WEIGHT
DISTRIBUTION

FOOT SIZE

ARCH TYPE



GET MORE INFORMATION ABOUT
BRYNJE ULTIMATE FOOTFIT INLAY SOLES
UNDER "ACCESSORIES"



SERIES:
400

400 models with **flexible**
and **heat resistant**
outsoles. **Wide fit**

Facts about **400**

SPECIAL FEATURES: ESD approved and with reflective details

OUTSOLE: Extra durable, slip resistant, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C (HRO). With a stabilising shank that counteracts twisting and distributes pressure across the entire sole

UPPER: Durable, breathable and water repellent B-Xtreme leather that moulds to your foot

LINING: Lining made from sweat absorbing textile with reinforcement in the heel area for extra durability

INLAY SOLE: Shock absorbing, breathable, sweat transporting and durable inlay sole made from PU

INDUSTRIES: Especially suitable for heavy industry, construction/craftsmanship

SOLID HEEL CAP WHICH SUPPORTS AND REDUCES THE RISK OF TWISTING INJURIES

ESD APPROVED

REFLECTIVE DETAILS

PRONOSE FOR EXTRA DURABILITY

DURABLE AND BREATHABLE B-XTREME LEATHER THAT MOULDS TO THE FOOT

411 / **ROBUST**





412 / ALL ROUND

SPECIAL FEATURES: Extra ankle protection



421 / ADVANTAGE



DID YOU KNOW THAT?

B-Xtreme leather is oiled and waxed full-grain leather that is embossed to achieve a unique look. The leather is a sustainable and environmentally friendly product, made to high and uniform quality standards

SERIES:
400

400 models with **flexible**
and **heat resistant**
outsoles. **Wide fit**

Facts about **400**

SPECIAL FEATURES: ESD approved
and with reflective details

OUTSOLE: Extra durable, slip resistant, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C (HRO). With a stabilising shank that counteracts twisting and distributes pressure across the entire sole

UPPER: Durable, breathable and water repellent B-Xtreme leather that moulds to your foot. Article 416 is made of durable, breathable and water resistant full grain leather

INLAY SOLE: Shock absorbing, breathable, sweat transporting and durable inlay sole made from PU

INDUSTRIES: Especially suitable for heavy industry, construction/craftsmanship

THINSULATE™ LINING

ESD APPROVED

DURABLE AND BREATHABLE B-XTREME LEATHER THAT MOULDS TO THE FOOT

PRONOSE FOR EXTRA DURABILITY

EXTRA ANKEL PROTECTION

SOLID HEEL CAP WHICH SUPPORTS AND REDUCES THE RISK OF TWISTING INJURIES

REFLECTIVE DETAILS

413 / **SUPPORTER**

SPECIAL FEATURES: Winter boot with Thinsulate™ lining, extra ankle protection and inner zip

LINING: Thinsulate™ lining with reinforcement in the heel area for extra durability



DID YOU KNOW THAT?

Comfort is the result of a variety of factors, such as fit, safety, shock absorption, flexibility and breathability.



449 / WELDER

SPECIAL FEATURES: Bootee with hook and loop closure

LINING: Leather lining with reinforcement in the heel area for extra durability



NEW

416 / LIGHTNING

SPECIAL FEATURES: Design that ensures high visibility at work. With Boa® Fit System

LINING: Lining of durable and breathable mesh with extra heel reinforcement



SERIES:
400

400 models with **flexible**
and **heat resistant**
outsoles. **Wide** fit

Facts about **400**

SPECIAL FEATURES: ESD approved
and with reflective details

OUTSOLE: Extra durable, slip resistant, flexible and shock absorbing outsole of PU/nitrile rubber that can withstand temperatures of up to 300 °C (HRO). With a stabilising shank that counteracts twisting and distributes pressure across the entire sole

UPPER: Durable and breathable B-Xtreme nubuck. Article 415 has extra ventilation at the sides

LINING: Lining of sweat absorbing material with heel reinforcement for extra durability

INLAY SOLE: Shock absorbing, breathable, sweat transporting and durable inlay sole made from PU

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



415 / **HIGHWAY**

SPECIAL FEATURES: Extra breathable



414 / **SURFER**

SPECIAL FEATURES: Sandal with double hook
and loop closure



ESD APPROVED FOOTWEAR

Minimise static electricity



What is ESD?

ESD (Electrostatic Discharge) is **static electricity that is transferred from one object to another**. We daily experience ESD as an electric shock or a spark, such as when we walk on a carpet or get out of a car and then touch something made of metal.

Static electricity occurs when non-conducting materials such as a shoe sole and floor surface touch one another. How much static electricity is stored in your body depends on materials, clothing, weather and indoor climate, but it reaches its highest level when humidity is low. For instance, we experience this on a frosty day when the hair stands up and becomes charged with static electricity, or if we feel a tiny electric shock when touching metal.

Why protect against ESD?

Electronic components are very sensitive to static electricity and are affected by voltages that are far below what we daily experience as small shocks. For instance, a sedentary person can generate up to **6,000 volts** and first notice static electricity at 3,000 volts. But sensitive electronics can be damaged at just **100 volts**. ESD protection is therefore important for all businesses working with electronic components – and especially for all internal employees and external craftspeople, installers and others working in ESD-critical areas (EPA – Electrostatic Discharge Protected Area).

How does ESD-approved footwear work?

ESD approved footwear has very high conductivity – significantly higher than conventional antistatic footwear. **ESD approved footwear sends hazardous static electrical charges safely to the floor rather than into the materials** you work with. The result is less ESD damage to costly electronic components.



Need to know more?

For more information about ESD and ESD approved footwear, visit www.sikafootwear.eu

SERIES:
400

Facts about **400**

SPECIAL FEATURES: With reflective details

OUTSOLE: Slip resistant, shock absorbing and flexible PU/PU outsole. With stabilising shank

UPPER: Breathable, water resistant and durable full grain leather

LINING: Durable and sweat absorbing lining.

INLAY SOLE: Shock absorbing, antibacterial and breathable inlay sole

INDUSTRIES: Especially suitable for agriculture/forestry/fishing, heavy industry, construction/craftsmanship

Flexible 400 models of **durable** full grain leather and with **waterproof** and **breathable** membrane

EXTRA HEEL PROTECTION

FLEXIBLE AND SLIP RESISTANT OUTSOLE

REFLECTIVE DETAILS

PRONOSE FOR EXTRA DURABILITY

481 / B-DRY LOW BOOT





480 / B-DRY SHOE



484 / B-DRY BOOT 1.1

SPECIAL FEATURES: Lined winterboot with inside zip



B-DRY:
With **waterproof**
and **breathable** membrane

SERIES:
300

Soft, durable and flexible
300-models made of
lightweight materials.
With **waterproof** and
breathable membrane

Facts about **300**

SPECIAL FEATURES: With waterproof and breathable membrane. ESD approved

OUTSOLE: Flexible, durable and slip resistant outsole of PU/PU. Soft and comfortable

UPPER: Breathable, water resistant and durable leather (338) or leather/textile (333)

LINING: Imitation fur lining (338) or sweat absorbing lining (333)

INLAY SOLE: Soft and sweat absorbing inlay sole. With foam cushioning in the heel that provides exceptionally good shock absorption



338 / HILL

SPECIAL FEATURES: Lined winter bootee with extra ankle protection and reflective details

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, heavy industry, construction/craftsmanship



333 / FADING GREY

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



Facts about 300

SPECIAL FEATURES: ESD approved

OUTSOLE: Flexible, durable and slip resistant outsole of PU/PU. Soft and comfortable

UPPER: Breathable, durable and water resistant leather/textile (334) or breathable and durable leather/suede/textile (330)

LINING: Sweat absorbing lining

INLAY SOLE: Soft and sweat absorbing inlay sole. With foam cushioning in the heel that provides exceptionally good shock absorption

Soft, durable and flexible
300-models made of
lightweight materials



334 / SHELTER

INDUSTRIES: Especially suitable for light industry, heavy industry, construction/craftsmanship, transportation/warehousing



330 / ATMOSPHERE

SPECIAL FEATURES: Sandal with double hook and loop closure. With reflective details

INDUSTRIES: Especially suitable for light industry, construction/craftsmanship, transportation/warehousing



SERIES:
300

Lined winterboot with **waterproof** and **breathable** membrane

Facts about **300**

SPECIAL FEATURES: Inside zip, reflective details and extra ankle protection

OUTSOLE: Flexible, durable and slip resistant outsole of PU/TPU. With stabilising shank

UPPER: Breathable, water resistant and durable full grain leather

LINING: Imitation fur lining

INLAY SOLE: Shock absorbing, sweat transporting and antibacterial inlay sole

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, heavy industry, construction/craftsmanship

EXTRA ANKEL
PROTECTION

REFLECTIVE
DETAILS

ZIP

FLEXIBLE, SLIP
RESISTANT AND
DURABLE OUTSOLE

PROMOSE FOR
EXTRA DURABILITY

365 / COOL PROTECTION



Good advice on care and maintenance of work footwear

Footwear made from smooth leather

- » Always waterproof the footwear before use, and then at regular intervals
- » Take care of your shoes after use, in this order:
1) Clean, 2) Polish, 3) Waterproof
- » Rub leather polish or leather conditioner into the leather and into the seams when you polish
- » Leather polish cleans and nourishes smooth leather. Does not dry/harden as quickly as leather conditioner. Must be polished afterwards
- » Leather conditioner cleans and nourishes smooth leather. Dries/hardens faster than leather polish. Must not be polished afterwards
- » Leather conditioner, leather polish and waterproofing spray WITHOUT silicone are also suitable for footwear with a membrane

Footwear made from Permair® leather, PU or PVC

- » Use a soft brush/cloth and a little water to clean the footwear after use. If necessary add a small amount of mild soap
- » Wipe off the soap with a damp cloth

Boots made from rubber

- » Wash the boots after use with lukewarm water, a soft sponge and a mild soap solution
The soap should preferably contain glycerine, helps to keep the boots supple
- » The boots can be lubricated with a silicone sponge to maintain the suppleness

General: Never dry wet footwear on the radiator or other heat source

NB: If footwear is badly or incorrectly cared for, complaints will be rejected.



GET MORE INFORMATION ABOUT SHOE CARE PRODUCTS UNDER "ACCESSORIES"

SERIES:
200

Facts about 200 FORCE

SPECIAL FEATURES: Metal free and with reflective details

OUTSOLE: Lightweight, slip resistant and durable outsole of PU/TPU

UPPER: Breathable, water resistant and durable full grain leather

LINING: Durable and sweat absorbing lining

INLAY SOLE: Antibacterial inlay sole with extra shock absorption in heel and forefoot

INDUSTRIES: Especially suitable for agriculture/forestry/fishing, heavy industry, construction/craftsmanship

The Force series is specially developed for **heavy industry, construction and craftsmanship.**
Extra wide fit

202 / FORCE BOOT



201 / FORCE SHOE



203 / FORCE RAPID SHOE



Facts about **200 STRIKE**

SPECIAL FEATURES: With reflective details

OUTSOLE: Lightweight, slip resistant and flexible outsole of PU/PU

UPPER: Water resistant and durable full grain leather

LINING: Soft and breathable lining

INLAY SOLE: Shock absorbing, antibacterial and breathable inlay sole

INDUSTRIES: Especially suitable for agriculture/forestry/fishing, light industry, heavy industry, construction/craftsmanship, transportation/warehousing

Sturdy STRIKE models
for many purposes



231 / **STRIKE LACE SHOE**



232 / **STRIKE LOW BOOT**



SERIES:
100

Lightweight and **flexible** clogs that provide **extra arch support** and **comfort**

Facts about **100**

SPECIAL FEATURES: With soft instep padding for extra comfort

OUTSOLE: Slip resistant, shock absorbing and flexible PU outsole

UPPER: Durable, breathable and water resistant Permair® leather

LINING: Lining of sweat absorbing and breathable Politec. Quick drying and durable

INLAY SOLE: Soft, shock absorbing and replaceable inlay sole for exceptional arch support

INDUSTRIES: Especially suitable for agriculture/forestry/ fishing, light industry, heavy industry, construction/ craftsmanship, transportation/warehousing



110 / FLEX FIT

SPECIAL FEATURES:
Certification: **SB+P+A+E+FO+WRU+SRA.**



111 / FLEX FIT



SERIES:
1000

Facts about **1000**

SPECIAL FEATURES: Cold and heat insulating

OUTSOLE: Slip resistant outsole of PU.
Chemical and alkali resistant

UPPER: Durable PU

INLAY SOLE: Thermal inlay sole makes the boot comfortable in cold and wet weather

INDUSTRIES: Especially suitable for agriculture/forestry/
fishing, heavy industry, construction/craftsmanship

Lightweight, sturdy
and **flexible**



1014 / **SOLID**





ACCESSORIES

What do you give the shoe that has everything?

Sika Footwear's program of accessories for safety shoes and work footwear contributes to an even more comfortable working day – for example, with shock absorbing inlay soles and sweat absorbing socks. In addition, we offer various shoelaces and care products to help maintain your work footwear.

Find the entire assortment at www.sikafootwear.eu



DRYMAX

Get it

Socks for work

When choosing socks containing materials such as polyamide, acrylic, polyester and/or Coolmax, you gain several benefits. This type of socks has good breathable properties, does not absorb moisture and they wick sweat away from the foot. In addition, they keep the feet dry and healthy.

The socks are therefore particularly suitable for work, more so than socks made of 100 % cotton, which retain moisture.

ELASTIC IN
THE SHAFT



MOULD TO
THE FOOT



DURABLE



KEEP THEIR SHAPE



7053001 / BRYNJE WOOL

Warm and tough winter socks of durable wool and acrylic. With excellent sweat transporting properties to keep feet warm and dry. The sock has an elasticated upper, shapes around the foot and keeps its fit. Wash at max. 40 °C. Made from 36 % wool, 36 % acrylic, 14 % cotton, 13 % polyamide and 1 % elastane.

Size: 35-36, 37-38, 39-40, 41-42, 43-44, 45-46, 47-48



Wash at 40 °C



705400 / BRYNJE WINTER, 3-PACK

Durable wool/cotton sock that keeps the foot warm. The sock has an elasticated upper, shapes around the foot and keeps its fit. Wash at max. 40 °C. Made from 40 % cotton, 32 % polyamide, 27 % wool and 1 % elastane.

Size: 36-39, 40-43, 44-47



705200 / BRYNJE ALL YEAR, 3-PACK

Lightweight and breathable socks, with excellent sweat transporting properties to keep feet dry. The sock has an elasticated upper, shapes around the foot and keeps its fit. Wash at max. 40 °C. Made from 39 % Coolmax, 32 % polyamide, 27 % cotton and 2 % elastane.

Size: 36-39, 40-43, 44-47



705100 / BRYNJE BASIC, 6-PACK

Basis socks for general wear. Great for the price. Wash at max. 40 °C. Made from 69 % cotton, 29 % polyamide and 2 % elastane.

Size: 36-39, 40-43, 44-47



162 / SIKA INLAY SOLE – MOTIONFLEX

Unique shock absorption under the entire foot.
Keeps its shape and elasticity.

Size: 35-48



163 / SIKA INLAY SOLE – SUPER CLOG

Made from antibacterial and breathable material. Ergonomic and extra shock absorbing.
Antistatic.

Size: 39-48



164 / SIKA INLAY SOLE – FUSION

Inlay sole for the Fusion series. Ergonomic and antistatic. Of lightweight and antibacterial material. Shock absorbing and breathable. Washable at 30 °C

Size: 35-48



165 / SIKA INLAY SOLE

Antistatic. Shock and sweat absorbing.

Size: 35-51



68210 / BRYNJE SORBOTAN – INLAY SOLE

The Sorbotan inlay sole from Brynje is antistatic, soft and shock absorbing. The sole is designed for optimum comfort and is constructed from soft and sweat transporting EVA that moulds to the foot and gives lightweight support around the arch and heel. The entire tread surface has a layer of memory foam and there is additional shock absorbing PU foam in both the heel and forefoot. It can be cut to fit the shoe. For an optimal fit, use the cut lines or use the existing sole as a template.

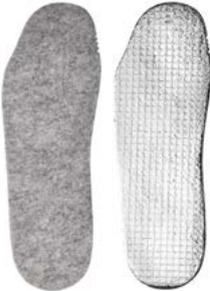
Size: 35-37, 38, 39-40, 41-43, 44-45, 46-48



68144 / BRYNJE UNIVERSAL INLAY SOLE

Hi-Poly sole, lined on the outside with abrasion resistant polyester for optimal durability. The Inlay sole is shock absorbent, breathable, and can be used universally with Brynje footwear. It is antistatic and ESD compatible, and ESD certified for a large selection of Brynje products. Use the cutting lines on the frontside, or use the existing inlay sole as template for optimal fit.

Size: 35-38, 39-40, 41-43, 44-46, 47-48



68145 / BRYNJE THERMO INLAY SOLE

Heat and cold insulating felt inlay sole with an insulating foil on the backside. It is suitable for work in extreme temperatures, freezing houses or asphalt work, where the inlay sole insulates and protects the foot from the harsh temperatures. A breathable, durable inlay sole, that can be applied universally to Brynje footwear. Use the cutting lines on the backside, or use the existing inlay sole as template for optimal fit.

Size: 35-37, 38, 39-40, 41-43, 44-45, 46-48



68201 / BRYNJE ULTIMATE FOOTFIT – LOW

Exclusive arch supporting inlay sole constructed for optimal support and comfort for feet with a low arch. The inlay sole is made from soft, shock absorbing and breathable EVA/PU foam, and moulded with polyester around the sole for optimal durability. A 3 mm layer of Poron has been inserted beneath the heel for exceptional shock absorption. The inlay sole is antistatic and ESD compatible. Can be cut to fit the shoe. Use the existing inlay sole as a template for optimal fit.

Size: 35-37, 38-39, 40-41, 42-43, 44-45, 46-47, 48-50



68202 / BRYNJE ULTIMATE FOOTFIT – MEDIUM

Exclusive arch supporting inlay sole constructed for optimal support and comfort for feet with a medium arch. The inlay sole is moulded TPU, which stabilises the foot and provides extra support around the arch and heel. The inlay sole is made from soft, shock absorbing and breathable EVA/PU foam, and moulded with polyester around the sole for optimal durability. A 3 mm layer of Poron has been inserted beneath the heel for exceptional shock absorption. The inlay sole is antistatic and ESD compatible. Can be cut to fit the shoe. Use the existing inlay sole as a template for optimal fit.

Size: 35-37, 38-39, 40-41, 42-43, 44-45, 46-47, 48-50



68203 / BRYNJE ULTIMATE FOOTFIT – HIGH

Exclusive arch supporting inlay sole constructed for optimal support and comfort for feet with a high arch. The inlay sole is moulded TPU, which stabilises the foot and provides extra support around the arch and heel. The inlay sole is made from soft, shock absorbing and breathable EVA/PU foam, and moulded with polyester around the sole for optimal durability. A 3 mm layer of Poron has been inserted beneath the heel for exceptional shock absorption. The inlay sole is antistatic and ESD compatible. Can be cut to fit the shoe. Use the existing inlay sole as a template for optimal fit.

Size: 35-37, 38-39, 40-41, 42-43, 44-45, 46-47, 48-50

Caring for your footwear



68118 / BRYNJE IMPREGNATION

Protects plain hide and leather against moisture and prolongs the lifetime of the footwear. Easy to apply and economical to use. Water based, natural product without organic solvents or silicone. 200 ml

3801 / SIKA IMPREGNATION

Protects plain hide and leather against moisture and prolongs the lifetime of the footwear. Without organic solvents or silicone. 300 ml

68117 / BRYNJE LEATHER CONDITIONER

Cleans and cares for plain hide and leather. Easy to apply and economical to use. Water based, natural product without organic solvents. 200 grams.

18 / SIKA LEATHER POLISH

Cleans and cares for plain hide and leather. Available in black and neutral. 190 ml

Good advice on care and maintenance of work footwear

Footwear made from smooth leather

- » Always waterproof the footwear before use, and then at regular intervals.
- » Take care of your shoes after use, in this order: 1) Clean, 2) Polish, 3) Waterproof.
- » Rub leather polish or leather conditioner into the leather and into the seams when you polish.
- » Leather polish cleans and nourishes smooth leather. Does not dry/harden as quickly as leather conditioner. Must be polished afterwards.
- » Leather conditioner cleans and nourishes smooth leather. Dries/hardens faster than leather polish. Must not be polished afterwards.
- » Leather conditioner, leather polish and waterproofing spray WITHOUT silicone are also suitable for footwear with a membrane.

Footwear made from Permair® leather, PU or PVC

- » Use a soft brush/cloth and a little water to clean the footwear after use. If necessary add a small amount of mild soap.
- » Wipe off the soap with a damp cloth

Boots made from rubber:

- » Wash the boots after use with lukewarm water, a soft sponge and a mild soap solution. The soap should preferably contain glycerine, which helps to keep the boots supple
- » The boots can be lubricated with a silicone sponge to maintain the suppleness

General: Never dry wet footwear on the radiator or other heat source

NB: If footwear is badly or incorrectly cared for, complaints will be rejected.



SIKA LACES

16090 / 90 cm

16120 / 120 cm



SIKA OPTIMAX LACES

200070 / 70 cm

200090 / 90 cm



BRYNJE LACES

68154 / 90 cm

68155 / 100 cm

68158 / 120 cm

68159 / 130 cm



BRYNJE FIRE RESISTANT LACES

68162 / 100 cm

68163 / 120 cm



SIKAFOOTWEAR

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